

QUICK TAP

High Performance Tapping Fluid

Performance Benefits

- Outstanding thermal and chemical stability means improved threading performance
- Contains high performance extreme pressure additives which promote optimum metal cutting performance and improved surface finishes
- Does not contain any chlorinated solvents as per 40CFR 261 subpart D

QUICK TAP is a high performance, new generation tapping fluid that improves threading accuracy, extends tool life, improves surface finishes and increases production. **QUICK TAP** is suggested for use on all metals, including aluminum, titanium and steel. It is especially effective on difficult-to-machine metals such as stainless steel and aerospace alloys.

Operations

Tapping Threading Additive boost for straight cutting oils

Typical Characteristics

Appearance.....	Clear, light amber
Odor	Mild
Viscosity.....	2800 SUS @100°F
Viscosity.....	520 cSt @40°C
Density	7.81 lbs./gal
Flash Point COC	425°F (218°C)
Chlorine	Yes
Sulfur	Yes
Active Sulfur.....	None

Recommended Dilutions

Used straight, **QUICK TAP** tapping fluid should be applied directly to the tool/work piece interface from a spout-top bottle or other applicator. Used as an additive with straight cutting oils, it should be poured into a high agitation area or premixed with the cutting oil prior to adding to sump. Add approximately one gallon of **QUICK TAP** tapping fluid to every ten gallons of conventional cutting oils. It is advisable to check the compatibility of **QUICK TAP** with the cutting oil prior to adding it to the sump. This product is not water-soluble and should not be mixed with water-soluble oils or synthetic coolants.

Packaging

QUICK TAP is packaged in cases of 12 - 16 oz. squeeze bottles, 5-gallon pails and 55-gallon non-returnable steel drums. Bulk and 310-gallon bins are also available.

QUALICHEM
Metalworking Fluids

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